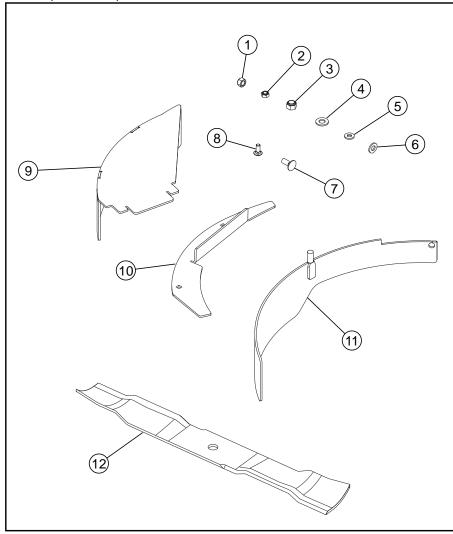
Excel 42" Mulch Kit Part Number 117578

Packing List

Listed below are parts included in this kit. If any parts are missing or damaged, please contact the Excel Parts Department. Retain these instructions for replacement parts.



INDEX NO.	PART NO.	DESCRIPTION	QTY
1	058776	NT .312-18 HX ZY NL	1
2	068551	NT .250-20 HX ZY NL	2
3	086660	NT .375-16 HX ZY NL	1
4	767954	FW .406 X .812 X .060 SAE	1
5	768515	FW .281 X .625 X .051/.080H	2
6	768523	FW .343 X .687 X .051/.080H	1
7	016253	CB .312-18 X .75 FUL ZN	1
8	601503	CB .250-20 X .625 ZNYC	2
9	117747	MULCH CLOSE OFF	1
10	117663	TOE GUARD EXTENSION	1
11	109312	MULCH BAFFLE	1
12	794214	BLADE, 20.50"-MUL-F-CW	2





Use only appropriate vehicle stands, with a minimum weight rating of 2000 pounds to block the unit up. Use in pairs only. Follow the instructions supplied with the vehicle stands.

Assembly

- 1. Park the mower on a solid, level surface; set the park brakes; shut-off the engine; and remove the ignition key. (Disconnect the negative battery cable.)
- 2. Raise the front of the mower and block it up high enough to allow the kit to be installed on the underneath side of the deck. Chock the drive wheels to prevent the mower from moving.
- 3. Remove the existing blades. Retain the hardware.



Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves and use extra caution when servicing them.

- 4. Install the mulch baffle as shown. Fig. 1
- 5. Attach the mulch close off as shown. Fig. 1
- 6. Attach the toe guard extension as shown. Fig. 1
- Attach the mulching blades to the spindles using the existing blade hardware. Torque bolts on spindles to 48 ft-lbs. (65.14 N-m) when reinstalling blades. Fig. 1



Failure to correctly torque the bolt may result in the loss of the blade which can cause serious injury.

8. Lower the mower, reconnect the negative battery cable and continue operation.

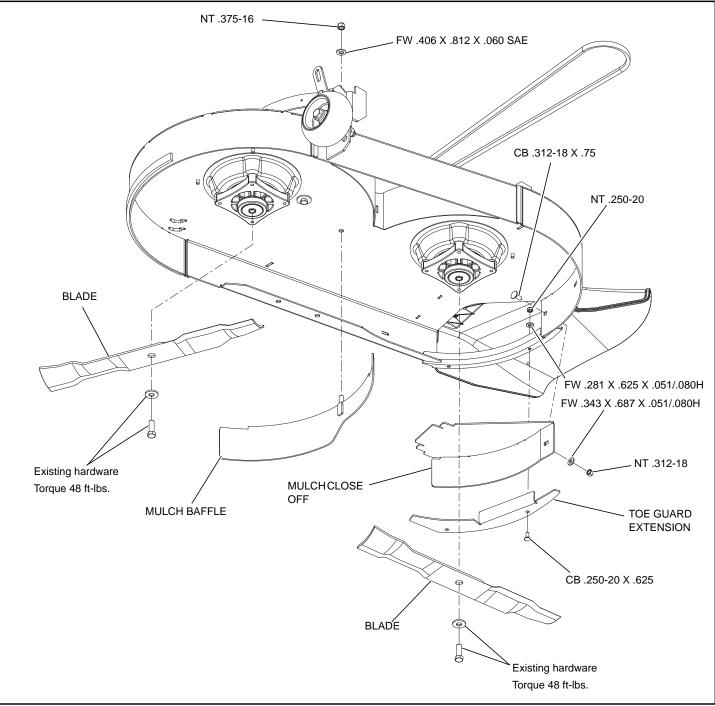


FIG. 1